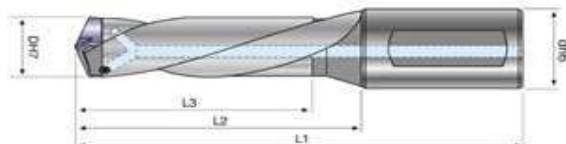




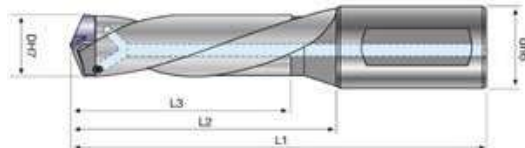
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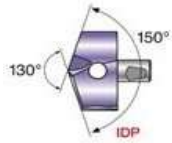
Artikelnummer	DH7	dh6	L1	L2	L3
YTDI080TFSL	8	10	87	42	32
YTDI100TFSL	10	10	99	51	40
YTDI110TFSL	11	12	102	54	42
YTDI120TFSL	12	16	109	61	48
YTDI130TFSL	13	16	114	66	52
YTDI140TFSL	14	16	119	71	56
YTDI150TFSL	15	20	127	77	60
YTDI160TFSL	16	20	132	82	64
YTDI170TFSL	17	20	137	87	68
YTDI175TFSL	17,5	20	139	89	70
YTDI180TFSL	18	20	142	92	72
YTDI190TFSL	19	20	147	97	76
YTDI200TFSL	20	25	157	101	80
YTDI210TFSL	21	25	162	106	84
YTDI220TFSL	22	25	167	111	88
YTDI230TFSL	23	25	172	116	92
YTDI240TFSL	24	32	181	121	96
YTDI250TFSL	25	32	185	125	100
YTDI260TFSL	26	32	190	130	104
YTDI270TFSL	27	32	195	135	108
YTDI280TFSL	28	32	200	140	112
YTDI290TFSL	29	32	205	145	116
YTDI300TFSL	30	32	209	149	120
YTDI310TFSL	31	32	214	154	124
YTDI320TFSL	32	32	219	159	128
YTDI330TFSL	33	32	224	164	132
YTDI340TFSL	34	40	239	169	136
YTDI350TFSL	35	40	243	173	140
YTDI360TFSL	36	40	248	178	144
YTDI370TFSL	37	40	253	183	148
YTDI380TFSL	38	40	258	188	152
YTDI390TFSL	39	40	263	193	156
YTDI400TFSL	40	40	267	197	160



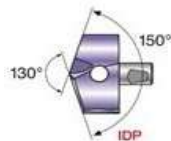
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Artikelnummer	DH7	dh6	L1	L2	L3
YTDI080PFSL	8	10	103	58	48
YTDI100PFSL	10	10	119	71	60
YTDI110PFSL	11	12	126	78	66
YTDI120PFSL	12	16	133	85	72
YTDI130PFSL	13	16	140	92	78
YTDI140PFSL	14	16	147	99	84
YTDI150PFSL	15	20	157	107	90
YTDI160PFSL	16	20	164	114	96
YTDI170PFSL	17	20	171	121	102
YTDI175PFSL	17,5	20	174	124	105
YTDI180PFSL	18	20	178	128	108
YTDI190PFSL	19	20	185	135	114
YTDI200PFSL	20	25	197	141	120
YTDI210PFSL	21	25	204	148	126
YTDI220PFSL	22	25	211	155	132
YTDI230PFSL	23	25	218	162	138
YTDI240PFSL	24	32	229	169	144
YTDI250PFSL	25	32	235	175	150
YTDI260PFSL	26	32	242	182	156
YTDI270PFSL	27	32	249	189	162
YTDI280PFSL	28	32	256	196	168
YTDI290PFSL	29	32	263	203	174
YTDI300PFSL	30	32	269	209	180
YTDI310PFSL	31	32	276	216	186
YTDI320PFSL	32	32	283	223	192
YTDI330PFSL	33	32	290	230	198
YTDI340PFSL	34	40	307	237	204
YTDI350PFSL	35	40	313	243	210
YTDI360PFSL	36	40	320	250	216
YTDI370PFSL	37	40	327	257	222
YTDI380PFSL	38	40	334	264	228
YTDI390PFSL	39	40	341	271	234
YTDI400PFSL	40	40	347	277	240



Artikelnummer	Diameter
IDP08.0YTIALN	8,0
IDP10.0YTIALN	10,0
IDP11.0YTIALN	11,0
IDP12.0YTIALN	12,0
IDP13.0YTIALN	13,0
IDP14.0YTIALN	14,0
IDP15.0YTIALN	15,0
IDP16.0YTIALN	16,0
IDP17.0YTIALN	17,0
IDP17.5YTIALN	17,5
IDP18.0YTIALN	18,0
IDP19.0YTIALN	19,0
IDP20.0YTIALN	20,0
IDP21.0YTIALN	21,0
IDP22.0YTIALN	22,0
IDP23.0YTIALN	23,0
IDP24.0YTIALN	24,0
IDP25.0YTIALN	25,0
IDP26.0YTIALN	26,0
IDP27.0YTIALN	27,0
IDP28.0YTIALN	28,0
IDP29.0YTIALN	29,0
IDP30.0YTIALN	30,0
IDP31.0YTIALN	31,0
IDP32.0YTIALN	32,0
IDP33.0YTIALN	33,0
IDP34.0YTIALN	34,0
IDP35.0YTIALN	35,0
IDP36.0YTIALN	36,0
IDP37.0YTIALN	37,0
IDP38.0YTIALN	38,0
IDP39.0YTIALN	39,0
IDP40.0YTIALN	40,0



Materiaal	Vc m/min	F (voeding) mm/omwenteling				
		8,0- 16mm	16- 25mm	25- 32mm	32- 40mm	
<b>Staal</b>	Ongelegeerd staal ST37 ST52/3	100m/min (80-140)	0,15-0,3	0,16-0,4	0,2-0,4	0,22-0,48
	Laaggelegeerd staal C45 C60	95m/min (80- 140)	0,15-0,3	0,15-0,4	0,18-0,4	0,25-0,47
	Hoog gelegeerd staal 36CrNiMo4 42CrMo4	45m/min (40- 50)	0,1-0,2	0,12-0,28	0,16-0,35	0,2-0,38
<b>Roestvrijstaal</b>	RVS ferritisch / martenitisch 403-416 - 420	35m/min (30- 45)	0,1-0,2	0,1-0,22	0,15-0,28	0,18-0,3
	RVS Austenitisch 303-304-316	35m/min (30- 45)	0,1-0,2	0,1-0,22	0,15-0,28	0,18-0,3
<b>Gietijzer</b>	Grijs gietijzer GG10-GG15-GG20 GG25-GG30-GG35-GG40	130m/min (80-150)	0,2-0,3	0,25-0,45	0,35-0,55	0,34-0,58
	Nodulair gietijzer GGG40-GGG50-GGG60-GGG70	120m/min (80-140)	0,15-0,25	0,22-0,45	0,32-0,52	0,35-0,62