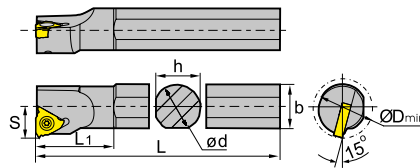


Threading tool holder (internal)

ZSIR/L



Article	*	Stock	Dimensions [mm]								Inserts
			ød	b	L	h	s	L ₁	D _{min}		
ZSIR0016K11C	*	○	16	15.5	125	15	10	20.9	12	Z11IR**	
ZSIR0016M11C	*	○	16	16	150	15	10.5	25.9	16	Z11IR**	
ZSIR0016M16C	*	○	16	15.5	150	15	12	27	20	Z16IR**	
ZSIR0020M16C	*	○	20	19	150	18	14	28.7	25	Z16IR**	
ZSIR0020Q16C	*	○	20	19	180	18	14	34	25	Z16IR**	
ZSIR0025M16C	*	○	25	24	150	23	17	28.8	32	Z16IR**	
ZSIR0032R16C	*	○	32	31	200	30	22	30.9	40	Z16IR**	
ZSIR0032S16C	*	○	32	31	250	30	22	30.9	40	Z16IR**	
ZSIR0040T16C	*	○	40	38.5	300	37	27	31.5	50	Z16IR**	
ZSIR0020Q22C	*	○	20	19	180	18	15	35	25	Z22IR**	
ZSIR0025R22C	*	○	25	24	200	23	19	39	32	Z22IR**	
ZSIR0032S22C	*	○	32	31	250	30	22	36.4	40	Z22IR**	
ZSIR0040T22C	*	○	40	38.5	300	37	27	37.2	50	Z22IR**	

● Ex stock ○ On demand

* With internal cooling

Spare parts						
	Insert	Z11IR**	Z16IR**	Z16IR**	Z22IR**	Z22IR**
	ød	16	16	20-50	20	25-50
	Screw	I60M2,5×6,5T (1,0 Nm)			I60M5×13,2 (6,7 Nm)	I60M4×15X (3,4 Nm)
	Screw		I60M3,5×08TT (2,7 Nm)	I60M3,5×12TT (2,7 Nm)		
	Screw (shim)			SM4×8C (2,6 Nm)		SM5×8,5C (4,0 Nm)
	Shim			MT16-__MN		MT22-__MN
	Wrench (screw)	WT08IP	WT10IP	WT10IP	WT15IP	WT15IP

A

Turning

B

Milling

C

Drilling

D

Technical Information

E

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