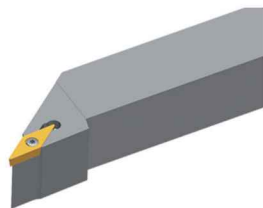
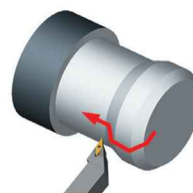
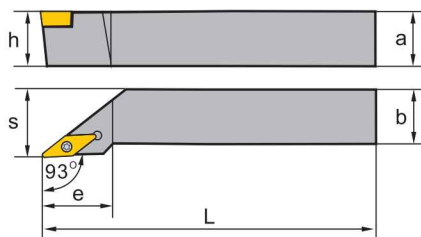


VC** holder (external) S-Clamping

SVJCR/L Kr: 93°



Right hand style



Article	*	Stock		Dimensions [mm]						Inserts
		R	L	a	b	L	h	s	e	
SVJCR/L1010E11	●			10	10	70	10	12	22	VC**1103**
SVJCR/L1212F11	●	●		12	12	80	12	16	27	VC**1103**
SVJCR/L1616H11	●	●		16	16	100	16	20	27	VC**1103**
SVJCR/L2020K11	●	●		20	20	125	20	25	27	VC**1103**
SVJCR/L2525M11	●	●		25	25	150	25	32	27	VC**1103**
SVJCR/L1616H16	●	●		16	16	100	16	20	36	VC**1604**
SVJCR/L2020K16	●	●		20	20	125	20	25	41	VC**1604**
SVJCR/L2020M16	●	●		20	20	150	20	25	41	VC**1604**
SVJCR/L2525M16	●	●		25	25	150	20	32	41	VC**1604**
SVJCR/L3225P16	○	○		32	25	170	32	32	41	VC**1604**

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	VC**1103**	VC**1604**
		10-25	16-32
	Screw	I60M2.5×6.5 (1.0 Nm)	I60M3.5×12 (2.7 Nm)
	Screw (shim)		SM5×8.65XA
	Shim		V16BSC
	Wrench (screw)	WT07IP	WT15IP
	Wrench (shim)		WH35L

Insert

Finishing	Medium Cut	Alum Machining	PCBN/PCD
A156	A156	A154	A193

System code > A228

Grade selection > A42

Technical info > A501

Cutting data > A366