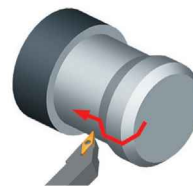
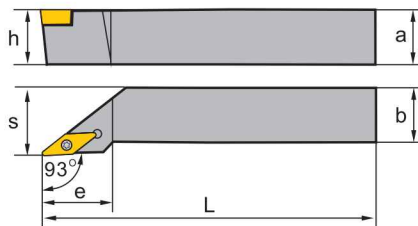
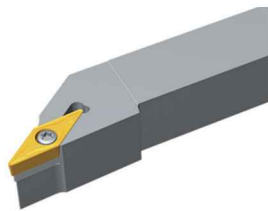



VB** holder (external) S-Clamping

SVJBR/L Kr: 93°








Right hand style

Article	*	Stock		Dimensions [mm]						Inserts
		R	L	a	b	L	h	s	e	
SVJBR/L1212F11		●		12	12	80	12	16	27	VB**1103**
SVJBR/L1616H11		●	●	16	16	100	16	20	27	VB**1103**
SVJBR/L2525M11		●	●	25	25	150	25	32	27	VB**1103**
SVJBR/L1616H16		●	●	16	16	100	16	20	36	VB**1604**
SVJBR/L2020K16		●	●	20	20	125	20	25	41	VB**1604**
SVJBR/L2525M16		●	●	25	25	150	25	32	41	VB**1604**
SVJBR/L3225P16		●	●	32	25	170	32	32	41	VB**1604**





● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	VB**1103**	VB**1604**
	h	12-25	16-32
	Screw	I60M2.5×6.5 (1.0 Nm)	I60M3.5×12 (2.7 Nm)
	Screw (shim)		SM5×8.65XA
	Shim		V16BS
	Wrench (screw)	WT07IP	WT15IP
	Wrench (shim)		WH35L

Insert

			
Finishing A148	Medium Cut A151	Roughing A152	PCBN/PCD A191

System code > A228

Grade selection > A42

Technical info > A501

Cutting data > A366