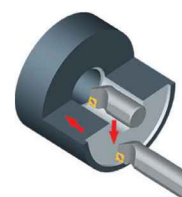
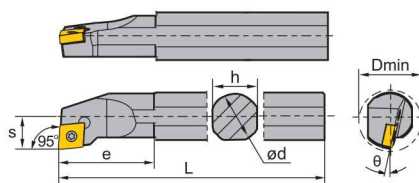
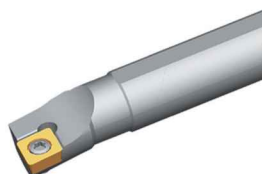


CC** steel boring bar S-Clamping

SCLCR/L Kr: 95°



Right hand style

Article	*	Stock		Dimensions [mm]								Inserts	
		R	L	ød	L	h	s	L ₂	e	D _{min}	θ		
S08K-SCLCR/L06		●	●	8	125	7	5	14	14	10	-15	CC**0602**	
S10K-SCLCR/L06		●	●	10	125	7	5	14	14	10	-15	CC**0602**	
S10M-SCLCR/L06		●	●	10	150	9	6	14	14	12	-13	CC**0602**	
S12M-SCLCR/L06		●	●	12	150	11	9	25	25	16	-10	CC**0602**	
A08F-SCLCR/L06	*	●	●	8	80	7.5	5	14	14	10	-15	CC**0602**	
A10H-SCLCR/L06	*	●	●	10	100	9.5	6	14	14	12	-13	CC**0602**	
A12K-SCLCR/L06	*	●	●	12	125	11.5	9	25	25	16	-10	CC**0602**	
S12M-SCLCR/L09		●	●	12	150	11	9	25	25	16	-10	CC**09T3**	
S16M-SCLCR/L09		●	○	16	150	15	11	32.5	32.5	20	-12	CC**09T3**	
S16R-SCLCR/L09		●	●	16	200	15	11	32.5	32.5	20	-12	CC**09T3**	
S20Q-SCLCR/L09		●	●	20	180	18	13	38	38	25	-8	CC**09T3**	
S20S-SCLCR/L09		●	●	20	250	18	13	38	38	25	-8	CC**09T3**	
S25Q-SCLCR/L09		●	○	25	180	23	17	45	45	32	-6	CC**09T3**	
S25T-SCLCR/L09		●	●	25	300	23	17	45	45	32	-6	CC**09T3**	
A12K-SCLCR/L09	*	●	●	12	125	11.5	9	25	25	16	-10	CC**09T3**	
A16M-SCLCR/L09	*	●	●	16	150	15.5	11	32.5	32.5	20	-12	CC**09T3**	
A20Q-SCLCR/L09	*	●	●	20	180	19	13	38	38	25	-8	CC**09T3**	
A25R-SCLCR/L09	*	●	●	25	200	24	17	45	45	32	-6	CC**09T3**	
S25Q-SCLCR/L12		●	○	25	180	23	17	45	45	32	-6	CC**1204**	
S25T-SCLCR/L12		●	●	25	300	23	17	45	45	32	-6	CC**1204**	
S32R-SCLCR/L12		●	●	32	200	30	22	50	50	40	-10	CC**1204**	
S32U-SCLCR/L12		●	●	32	350	30	22	50	50	40	-10	CC**1204**	
S40S-SCLCR/L12		○		40	250	37	27	60	60	50	-8	CC**1204**	
S40V-SCLCR/L12		●	●	40	400	37	27	60	60	50	-8	CC**1204**	
A25R-SCLCR/L12	*	●	●	25	200	24	17	45	45	32	-6	CC**1204**	
A32T-SCLCR/L12	*	○		32	300	30	22			40	-10	CC**1204**	
A32S-SCLCR/L12	*	●	●	32	250	31	22	50	50	40	-10	CC**1204**	

● Ex stock ○ On demand

* With internal cooling

System code > A322

Grade selection > A42

Technical info > A501

Cutting data > A366

CC steel boring bar**

Spare parts

	Insert ød	CC**0602** 8-12	CC**09T3** 12-20	CC**09T3** 25	CC**1204** 25	CC**1204** 32-40
	Screw	I60M2.5×5.5 (1.0 Nm)	I60M3.5×8 (2.7 Nm)	I60M3.5×10 (2.7 Nm)		
	Screw				I60M4×11X (3.4 Nm)	I60M4×11X (3.4 Nm)
	Screw (shim)					SM6×10XA
	Shim					C12B5
	Wrench (screw)	WT07IP	WT15IP	WT15IP	WT15IP	WT15IP
	Wrench (shim)					WH40L

Insert

					
Finishing	Medium Cut	Roughing	Alum Machining	Cast Iron	PCBN/PCD
A116	A119	A121	A122	A121	A180

A

Turning

B

Milling

C

Drilling

D

Technical
Information

E

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