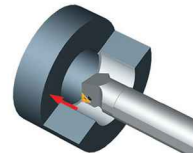
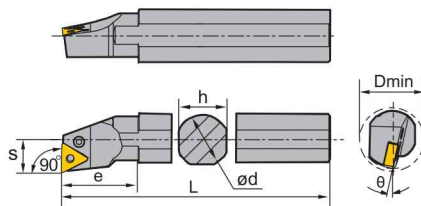


TN** steel boring bar P-Clamping

PTFNR/L Kr: 90°



Right hand style

Article	*	Stock		Dimensions [mm]							Inserts
		R	L	ød	L	h	s	e	D _{min}	θ	
S16M-PTFNR/L11	○	○	16	150	15	11	28	20	-14	TN**1103**	
S16R-PTFNR/L11	●	●	16	200	15	11	28	20	-14	TN**1103**	
S20Q-PTFNR/L11	●	●	20	180	18	13	31	25	-12	TN**1103**	
S20S-PTFNR/L11	●	●	20	250	18	13	31	25	-12	TN**1103**	
S25Q-PTFNR/L11	○	○	25	180	23	17	35	32	-10	TN**1103**	
S25T-PTFNR/L11	○	○	25	300	23	17	35	32	-10	TN**1103**	
S25Q-PTFNR/L16	○	○	25	180	23	17	42	32	-12	TN**1604**	
S25T-PTFNR/L16	●	●	25	300	23	17	42	32	-12	TN**1604**	
S32R-PTFNR/L16	○	○	32	200	30	22	50	44	-10	TN**1604**	
S32U-PTFNR/L16	●	●	32	350	30	22	50	44	-10	TN**1604**	
S40S-PTFNR/L16	○	○	40	250	37	27	55	54	-10	TN**1604**	
S40V-PTFNR/L16	●	●	40	400	37	27	55	54	-10	TN**1604**	
A25R-PTFNR/L16	*	○	25	200	24	17	40	32	-12	TN**1604**	
A32S-PTFNR/L16	*	●	32	250	31	22	50	44	-10	TN**1604**	

● Ex stock ○ On demand

* With internal cooling

Spare parts

Insert	ød	TN**1103**	TN**1604**	TN**1604**
		16-25	25	32-40
Knee lever		L2	L3B	L3
Screw		LEM5×9B (4.0 Nm)	LEM5×12B (4.0 Nm)	LEM6×17 (7.0 Nm)
Shim pin (shim)				SP3
Shim				T16APB
Wrench			WH20L	WH25L
Wrench		WT09IP		

System code > A322

Grade selection > A42

Technical info > A501

Cutting data > A366

TN steel boring bar**

Insert					
					
Wiper	Finishing	Medium Cut	Roughing	Cast Iron	PCBN/PCD
A87	A88	A90	A92	A99	A163

A

Turning

B

Milling

C

Drilling

D

Technical Information

E

Index

System code > A322

Grade selection > A42

Technical info > A501

Cutting data > A366

