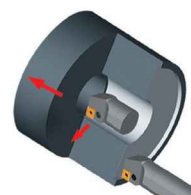
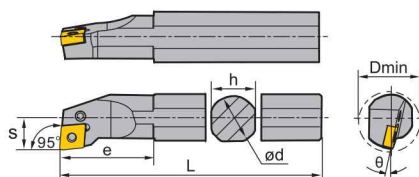
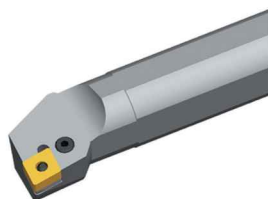


CN** steel boring bar P-Clamping

PCLNR/L Kr: 95°



Right hand style

Article	*	Stock		Dimensions [mm]							Inserts	
		R	L	ød	L	h	s	e	D _{min}	θ		
S16M-PCLNR/L09		●	●	16	150	15	11	28	20	-12	CN**0903**	
S16R-PCLNR/L09		●	●	16	200	15	11	28	20	-12	CN**0903**	
S20Q-PCLNR/L09		●	●	20	180	18	13	31	25	-11	CN**0903**	
S20S-PCLNR/L09		●	●	20	250	18	13	31	25	-11	CN**0903**	
S25Q-PCLNR/L09		○	○	25	180	23	17	35	32	-10	CN**0903**	
S25T-PCLNR/L09		●	○	25	300	23	17	35	32	-10	CN**0903**	
A16M-PCLNR/L09	*	○	○	16	150	14	11		20	-12	CN**0903**	
S25Q-PCLNR/L12		○	○	25	180	23	17	40	32	-12	CN**1204**	
S25T-PCLNR/L12		●	●	25	300	23	17	40	32	-12	CN**1204**	
S32R-PCLNR/L12		●	●	32	200	30	22	50	44	-10	CN**1204**	
S32U-PCLNR/L12		●	●	32	350	30	22	50	44	-10	CN**1204**	
S40S-PCLNR/L12		○	●	40	250	37	27	55	54	-10	CN**1204**	
S40V-PCLNR/L12		●	●	40	400	37	27	55	54	-10	CN**1204**	
S50S-PCLNR/L12		○	○	50	250	47	35	56	63	-10	CN**1204**	
S50W-PCLNR/L12		●	●	50	450	47	35	56	63	-10	CN**1204**	
A25R-PCLNR/L12	*	●	●	25	200	24	17	40	32	-12	CN**1204**	
A32S-PCLNR/L12	*	●	●	32	250	31	22	50	44	-10	CN**1204**	
S50S-PCLNR/L19		○	○	50	250	47	35	63	63	-10	CN**1906**	
S50W-PCLNR/L19		●	○	50	450	47	35	63	63	-10	CN**1906**	

● Ex stock ○ On demand

* With internal cooling

CN** steel boring bar

Spare parts

	Insert ød	CN**0903** 16-25	CN**1204** 25	CN**1204** 32-50	CN**1906** 50
	Knee lever	L3C	L4A	L4A	L6
	Screw	LEM5×9B (4.0 Nm)			
	Screw				LEM10×27 (16.6 Nm)
	Screw		LEM6×13.4A (7.0 Nm)	LEM6×13.4A (7.0 Nm)	
	Shim pin (shim)			SP4	SP6
	Shim				C19AP
	Shim			C12APB	
	Wrench		WH25L	WH25L	WH40L
	Wrench	WT09IP			

Insert

					
Wiper	Finishing	Medium Cut	Roughing	Cast Iron	PCBN/PCD
A51	A52	A53	A57	A61	A177