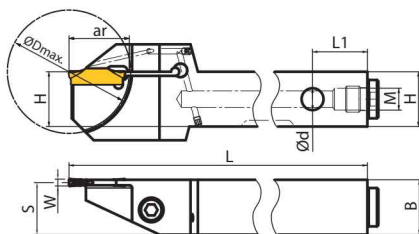
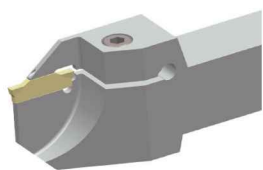


Parting & grooving tool holder (external)

QE**R/L-DGC



Article	*	Stock		Dimensions [mm]									Inserts
		R	L	HxB	ød	L	S	L ₁	W	ar _{max}	ØD _{max}	M	
QEBD1616R/L20-DGC	*	○	○	16x16	G1/8	96	15	20	2	20	40	G1/8	Z*BD**
QEBD1616R/L30-DGC	*	●	●	16x16	G1/8	105	15	20	2	30	60	G1/8	Z*BD**
QEBD2020R/L20-DGC	*	○	○	20x20	G1/8	111	19	20	2	20	40	G1/8	Z*BD**
QEBD2020R/L30-DGC	*	●	●	20x20	G1/8	120	19	20	2	30	60	G1/8	Z*BD**
QEBD2525R/L20-DGC	*	○	○	25x25	G1/8	126	24	20	2	20	40	G1/8	Z*BD**
QEBD2525R/L30-DGC	*	●	●	25x25	G1/8	135	24	20	2	30	60	G1/8	Z*BD**
QEED1616R/L20-DGC	*	○	○	16x16	G1/8	96	14.75	20	2.5	20	40	G1/8	Z*ED**
QEED1616R/L30-DGC	*	●	●	16x16	G1/8	105	14.75	20	2.5	30	60	G1/8	Z*ED**
QEED2020R/L20-DGC	*	○	○	20x20	G1/8	111	18.75	20	2.5	20	40	G1/8	Z*ED**
QEED2020R/L30-DGC	*	●	○	20x20	G1/8	120	18.75	20	2.5	30	60	G1/8	Z*ED**
QEED2525R/L20-DGC	*	○	○	25x25	G1/8	126	23.75	20	2.5	20	40	G1/8	Z*ED**
QEED2525R/L30-DGC	*	○	○	25x25	G1/8	135	23.75	20	2.5	30	60	G1/8	Z*ED**
Qefd1616R/L20-DGC	*	○	○	16x16	G1/8	96	14.5	20	3	20	40	G1/8	Z*FD**
Qefd1616R/L30-DGC	*	●	●	16x16	G1/8	105	14.5	20	3	30	60	G1/8	Z*FD**
Qefd2020R/L20-DGC	*	○	○	20x20	G1/8	111	18.5	20	3	20	40	G1/8	Z*FD**
Qefd2020R/L30-DGC	*	●	●	20x20	G1/8	120	18.5	20	3	30	60	G1/8	Z*FD**
Qefd2525R/L20-DGC	*	○	○	25x25	G1/8	126	23.5	20	3	20	40	G1/8	Z*FD**
Qefd2525R/L30-DGC	*	○	○	25x25	G1/8	135	23.5	20	3	30	60	G1/8	Z*FD**
QEGD1616R/L20-DGC	*	○	○	16x16	G1/8	96	14	20	4	20	40	G1/8	Z*GD**
QEGD1616R/L30-DGC	*	●	●	16x16	G1/8	105	14	20	4	30	60	G1/8	Z*GD**
QEGD2020R/L20-DGC	*	○	○	20x20	G1/8	111	18	20	4	20	40	G1/8	Z*GD**
QEGD2020R/L30-DGC	*	○	○	20x20	G1/8	120	18	20	4	30	60	G1/8	Z*GD**
QEGD2525R/L20-DGC	*	○	○	25x25	G1/8	126	23	20	4	20	40	G1/8	Z*GD**
QEGD2525R/L30-DGC	*	○	○	25x25	G1/8	135	23	20	4	30	60	G1/8	Z*GD**

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	Z*BD**	Z*ED**	Z*FD**	Z*GD**
		H	16-25	16-25	16-25
	Grub screw	PT1/8x4	PT1/8x4	PT1/8x4	PT1/8x4
	Screw	GB70-85-M5x20 (4.0 Nm)	GB70-85-M5x20 (4.0 Nm)	GB70-85-M5x20 (4.0 Nm)	GB70-85-M5x20 (4.0 Nm)
	Wrench	WH40L	WH40L	WH40L	WH40L
	Wrench	WH50L	WH50L	WH50L	WH50L





System code > A422

Grade selection > A394

Technical info > A501

Cutting data > A456

Parting & grooving tool holder (external)

Insert			
			
A399	A400	A404	A407

A

Turning

B

Milling

C

Drilling

DTechnical
Information**E**

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System code > A422

Grade selection > A394

Technical info > A501

Cutting data > A456