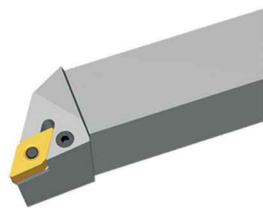
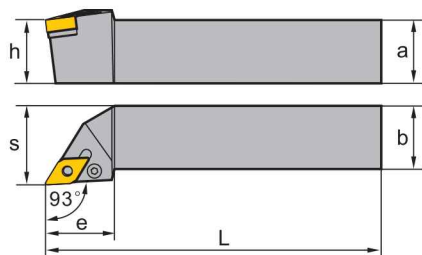


DN** holder (external) P-Clamping

PDJNR/L Kr: 93°



Right hand style



| Article | * | Stock | | Dimensions [mm] | | | | | | Inserts |
|------------------|---|-------|---|-----------------|----|-----|----|----|----|------------|
| | | R | L | a | b | L | h | s | e | |
| PDJNR/L1616H11 | ● | ● | | 16 | 16 | 100 | 16 | 20 | 25 | DN**1104** |
| PDJNR/L2020K11 | ● | ● | | 20 | 20 | 125 | 20 | 25 | 25 | DN**1104** |
| PDJNR/L2525M11 | ● | ● | | 25 | 25 | 150 | 25 | 32 | 30 | DN**1104** |
| PDJNR/L2020K15-3 | ● | ○ | | 20 | 20 | 125 | 20 | 25 | 35 | DN**1504** |
| PDJNR/L2525M15-3 | ● | ● | | 25 | 25 | 150 | 25 | 32 | 35 | DN**1504** |
| PDJNR/L3232P15-3 | ● | ● | | 32 | 32 | 170 | 32 | 40 | 35 | DN**1504** |
| PDJNR/L2020K15 | ● | ○ | | 20 | 20 | 125 | 20 | 25 | 35 | DN**1506** |
| PDJNR/L2525M15 | ● | ● | | 25 | 25 | 150 | 25 | 32 | 35 | DN**1506** |
| PDJNR/L3232P15 | ● | ● | | 32 | 32 | 170 | 32 | 40 | 35 | DN**1506** |

● Ex stock ○ On demand

* With internal cooling

| Spare parts | | DN**1104** | DN**1504** | DN**1506** |
|-------------|-----------------|------------------------|----------------------|----------------------|
| Insert | | 16-32 | 20-32 | 20-32 |
| h | | | | |
| | Knee lever | L3 | L4 | L4B |
| | Screw | | LEM8x21 (10.2 Nm) | LEM8x21 (10.2 Nm) |
| | Screw | LEM6x13.4A (7.0 Nm) | | |
| | Shim | D11AP | D15AP | D15AP |
| | Shim pin (shim) | SP3 | SP4 | SP4 |
| | Wrench | WH25L | WH30L | WH30L |

| Insert | | | | | |
|--------|-----------|------------|----------|-----------|----------|
| | | | | | |
| Wiper | Finishing | Medium Cut | Roughing | Cast Iron | PCBN/PCD |
| A62 | A63 | A63 | A68 | A69 | A178 |

System code > A228

Grade selection > A42

Technical info > A501

Cutting data > A366