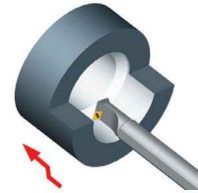
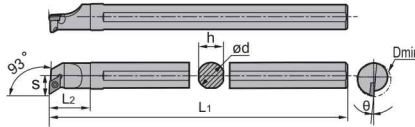


DC solid carbide boring bar S-Clamping**

SDUCR/L Kr: 93°



Right hand style



Article	*	Stock		Dimensions [mm]							Inserts
		R	L	ØD	ød	h	s	L ₁	L ₂	θ	
E10M-SDUCR/L07	*	●	○	12	10	9.5	7	150	-	-10	DC**0702**
E12Q-SDUCR/L07	*	●	●	15	12	11.5	9	180	-	-10	DC**0702**
E16R-SDUCR/L07	*	●	○	18	16	15.5	10	200	-	-6	DC**0702**
E20S-SDUCR/L07	*	○	○	24	20	19.5	13	250	-	-4	DC**0702**
E16R-SDUCR/L11	*	●	○	18	16	15.5	10	200	-	-8	DC**11T3**
E20S-SDUCR/L11	*	●	●	24	20	19.5	13	250	-	-8	DC**11T3**
E25T-SDUCR/L11	*	○	○	31	25	24	17	300	-	-6	DC**11T3**

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	DC**0702**	DC**11T3**
	ød	10-20	16-25
	Screw	I60M2.5×5.5 (1.0 Nm)	I60M3.5×10 (2.7 Nm)
	Wrench (screw)	WT07IP	WT15IP

Insert

Finishing A126	Medium Cut A127	Roughing A129	Alum Machining A129	Cast Iron A129	PCBN/PCD A184