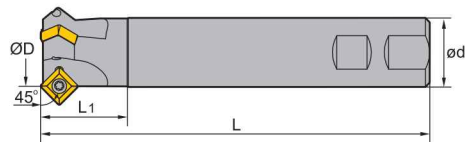


Chamfer milling

CMA01 Kr: 45°



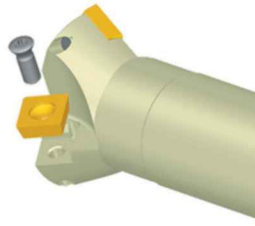
Weldon shank

Article	*	Stock	Dimensions [mm]				Teeth	kg	Inserts
			ØD	ød	L ₁	L			
CMA01-012-XP20-SP12-01		●	12	20	40	100	1	0.2	SPMT1204
CMA01-025-XP25-SP12-02		●	25	25	40	120	2	0.6	
CMA01-032-XP32-SP12-03		●	32	32	40	100	3	1	

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	SPMT1204	
	ØD	12-32	
 Screw (insert)		I43M5×11 (6.7 Nm)	
 Wrench (insert)		WT20IS	

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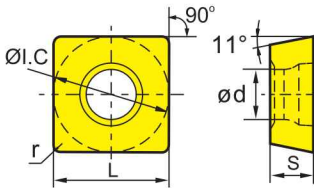
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SPMT	L	I.C	S	d
12 04	12.7	12.7	4.76	5.5

Milling inserts

SP** milling insert		HC ¹ (CVD)								HC ¹ (PVD)						HT	HC ²	HW						
	P																							
	M																							
	K																							
	N																							
	S																							
	H																							
ISO		r	YBC302	YBC301	YBC401	YBM253	YBM251	YBM351	YBD152	YBD252	YBG101	YBG102	YBG202	YBG212	YBS203	YBG205	YB9320	YBG302	YBS303	YBG252	YNG151	YNG151C	YD101	YD201
	SPMT120408-HT-1	0.8												○										
	SPMT120408	0.8	○	●	○		●	○										○						

● Ex stock ○ On demand

HC¹ Coated carbide
HT Uncoated cermet
HC² Coated cermet
HW Uncoated carbide

System code > B26

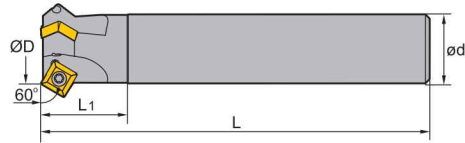
Grade selection > B24

Technical info > B527

Cutting data > B230

Chamfer milling

CMD01 Kr: 60°



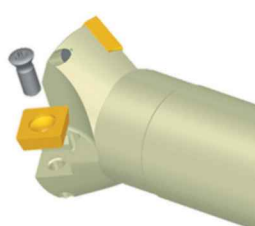
Straight shank

Article	*	Stock	Dimensions [mm]				Teeth	kg	Inserts
			ØD	ød	L ₁	L			
CMD01-012-G20-SP12-01		●	12	20	40	100	1	0.2	SPMT1204
CMD01-025-G25-SP12-02		●	25	25	40	120	2	0.8	
CMD01-036-G32-SP12-03		●	36	32	40	180	3	1	

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	SPMT1204	
	ØD	12-36	
	Screw (insert)	I43M5×11 (6.7 Nm)	
	Wrench (insert)	WT20IS	