

SU(K) drill 8xD

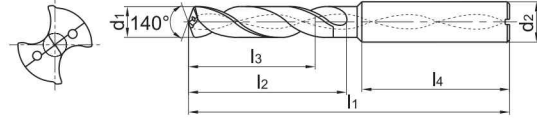
General machining

Add K (SUK) to the code for use on Cast Iron

1538SU08C



- Type of shank DIN 6535HA
- Coolant exit, axial concentric



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1538SU08C-0300	*	3	6	72	34	29	36	●
1538SU08C-0310	*	3.1	6	72	34	29	36	●
1538SU08C-0320	*	3.2	6	72	34	29	36	●
1538SU08C-0330	*	3.3	6	72	34	29	36	●
1538SU08C-0340	*	3.4	6	72	34	29	36	●
1538SU08C-0350	*	3.5	6	72	34	29	36	●
1538SU08C-0360	*	3.6	6	72	34	29	36	●
1538SU08C-0370	*	3.7	6	72	34	29	36	●
1538SU08C-0380	*	3.8	6	81	43	36	36	●
1538SU08C-0390	*	3.9	6	81	43	36	36	●
1538SU08C-0400	*	4	6	81	43	36	36	●
1538SU08C-0410	*	4.1	6	81	43	36	36	●
1538SU08C-0420	*	4.2	6	81	43	36	36	●
1538SU08C-0430	*	4.3	6	81	43	36	36	●
1538SU08C-0440	*	4.4	6	81	43	36	36	●
1538SU08C-0450	*	4.5	6	81	43	36	36	●
1538SU08C-0460	*	4.6	6	81	43	36	36	●
1538SU08C-0470	*	4.7	6	81	43	36	36	●
1538SU08C-0480	*	4.8	6	95	57	48	36	●
1538SU08C-0490	*	4.9	6	95	57	48	36	●
1538SU08C-0500	*	5	6	95	57	48	36	●
1538SU08C-0510	*	5.1	6	95	57	48	36	●
1538SU08C-0520	*	5.2	6	95	57	48	36	●
1538SU08C-0530	*	5.3	6	95	57	48	36	●
1538SU08C-0540	*	5.4	6	95	57	48	36	●
1538SU08C-0550	*	5.5	6	95	57	48	36	●
1538SU08C-0560	*	5.6	6	95	57	48	36	●
1538SU08C-0570	*	5.7	6	95	57	48	36	●
1538SU08C-0580	*	5.8	6	95	57	48	36	●
1538SU08C-0590	*	5.9	6	95	57	48	36	●
1538SU08C-0600	*	6	6	95	57	48	36	●
1538SU08C-0610	*	6.1	8	114	76	66	36	●
1538SU08C-0620	*	6.2	8	114	76	66	36	●
1538SU08C-0630	*	6.3	8	114	76	66	36	●
1538SU08C-0640	*	6.4	8	114	76	66	36	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field						
Type	P	M	K	N	S	H
1538SU*	✓	✓	✓			
1538SUK*			✓			

- ✓ Very suitable
- ✓ Suitable

System code > C44

Machining instructions > C201

Cutting data > C144

Nonstandard order > C150



A

Turning

B

Milling

C

Drilling

D

Technical Information

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Solid carbide drills SU series

SU(K) drill 8x2

General machining

Add K (SUK) to the code for use on Cast Iron

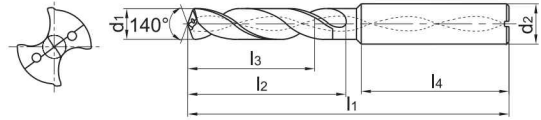
1538SU08C



- Type of shank DIN 6535HA
- Coolant exit, axial concentric



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1538SU08C-0650	*	6.5	8	114	76	66	36	●
1538SU08C-0660	*	6.6	8	114	76	66	36	●
1538SU08C-0670	*	6.7	8	114	76	66	36	●
1538SU08C-0680	*	6.8	8	114	76	66	36	●
1538SU08C-0690	*	6.9	8	114	76	66	36	●
1538SU08C-0700	*	7	8	116	76	66	36	●
1538SU08C-0710	*	7.1	8	116	76	66	36	●
1538SU08C-0720	*	7.2	8	116	76	66	36	●
1538SU08C-0730	*	7.3	8	116	76	66	36	●
1538SU08C-0740	*	7.4	8	116	76	66	36	●
1538SU08C-0750	*	7.5	8	116	76	66	36	●
1538SU08C-0760	*	7.6	8	116	76	66	36	●
1538SU08C-0770	*	7.7	8	116	76	66	36	●
1538SU08C-0780	*	7.8	8	116	76	66	36	●
1538SU08C-0790	*	7.9	8	116	76	66	36	●
1538SU08C-0800	*	8	8	116	76	66	36	●
1538SU08C-0810	*	8.1	10	142	95	83	40	●
1538SU08C-0820	*	8.2	10	142	95	83	40	●
1538SU08C-0830	*	8.3	10	142	95	83	40	●
1538SU08C-0840	*	8.4	10	142	95	83	40	●
1538SU08C-0850	*	8.5	10	142	95	83	40	●
1538SU08C-0860	*	8.6	10	142	95	83	40	●
1538SU08C-0870	*	8.7	10	142	95	83	40	●
1538SU08C-0880	*	8.8	10	142	95	83	40	●
1538SU08C-0890	*	8.9	10	142	95	83	40	●
1538SU08C-0900	*	9	10	142	95	83	40	●
1538SU08C-0910	*	9.1	10	142	95	83	40	●
1538SU08C-0920	*	9.2	10	142	95	83	40	●
1538SU08C-0930	*	9.3	10	142	95	83	40	●
1538SU08C-0940	*	9.4	10	142	95	83	40	●
1538SU08C-0950	*	9.5	10	142	95	83	40	●
1538SU08C-0960	*	9.6	10	142	95	83	40	●
1538SU08C-0970	*	9.7	10	142	95	83	40	●
1538SU08C-0980	*	9.8	10	142	95	83	40	●
1538SU08C-0990	*	9.9	10	142	95	83	40	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1538SU*	✓	✓	✓			
1538SUK*			✓			

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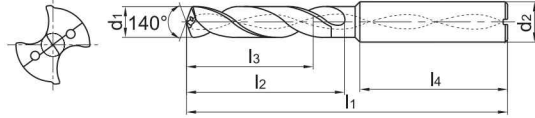
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Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1538SU08C-1000	*	10	10	142	95	83	40	●
1538SU08C-1010	*	10.1	12	162	114	99	45	●
1538SU08C-1020	*	10.2	12	162	114	99	45	●
1538SU08C-1030	*	10.3	12	162	114	99	45	●
1538SU08C-1040	*	10.4	12	162	114	99	45	●
1538SU08C-1050	*	10.5	12	162	114	99	45	●
1538SU08C-1060	*	10.6	12	162	114	99	45	●
1538SU08C-1070	*	10.7	12	162	114	99	45	●
1538SU08C-1080	*	10.8	12	162	114	99	45	●
1538SU08C-1090	*	10.9	12	162	114	99	45	●
1538SU08C-1100	*	11	12	162	114	99	45	●
1538SU08C-1110	*	11.1	12	162	114	99	45	●
1538SU08C-1120	*	11.2	12	162	114	99	45	●
1538SU08C-1130	*	11.3	12	162	114	99	45	●
1538SU08C-1140	*	11.4	12	162	114	99	45	●
1538SU08C-1150	*	11.5	12	162	114	99	45	●
1538SU08C-1160	*	11.6	12	162	114	99	45	●
1538SU08C-1170	*	11.7	12	162	114	99	45	●
1538SU08C-1180	*	11.8	12	162	114	99	45	●
1538SU08C-1190	*	11.9	12	162	114	99	45	●
1538SU08C-1200	*	12	12	162	114	99	45	●
1538SU08C-1250	*	12.5	14	178	133	116	45	●
1538SU08C-1270	*	12.7	14	178	133	116	45	●
1538SU08C-1280	*	12.8	14	178	133	116	45	●
1538SU08C-1300	*	13	14	178	133	116	45	●
1538SU08C-1350	*	13.5	14	178	133	116	45	●
1538SU08C-1400	*	14	14	178	133	116	45	●
1538SU08C-1450	*	14.5	16	204	152	132	48	●
1538SU08C-1480	*	14.8	16	204	152	132	48	●
1538SU08C-1500	*	15	16	204	152	132	48	●
1538SU08C-1550	*	15.5	16	204	152	132	48	●
1538SU08C-1600	*	16	16	204	152	132	48	●
1538SU08C-1650	*	16.5	18	223	171	149	48	●
1538SU08C-1700	*	17	18	223	171	149	48	●
1538SU08C-1750	*	17.5	18	223	171	149	48	●
1538SU08C-1800	*	18	18	223	171	149	48	●

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- * With internal cooling

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1538SUK*			✓			

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