

SU(K) drill 3xD

General machining

Add K (SUK) to the code for use on Cast Iron

1534SU03/1534SU03C



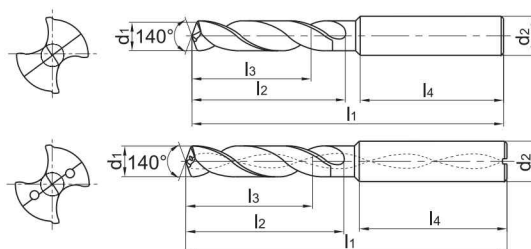
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade	
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303	
1534SU03-0090S		0.9	4	47	4.2	3.4	37.9	○	
1534SU03-0100S		1	4	47	4.7	3.8	37.6	●	
1534SU03-0105S		1.05	4	47	4.9	3.9	37.5	●	
1534SU03-0110S		1.1	4	47	5.2	4.1	37.2	○	
1534SU03-0115S		1.15	4	47	5.4	4.3	37.1	○	
1534SU03-0120S		1.2	4	47	5.6	4.5	37	●	
1534SU03-0125S		1.25	4	47	5.9	4.7	36.8	○	
1534SU03-0130S		1.3	4	47	6.1	4.9	36.6	●	
1534SU03-0135S		1.35	4	47	6.3	5.1	36.5	○	
1534SU03-0140S		1.4	4	47	6.6	5.3	36.3	○	
1534SU03-0145S		1.45	4	47	6.8	5.4	36.2	○	
1534SU03-0147S		1.47	4	47	6.9	5.5	36.1	●	
1534SU03-0150S		1.5	4	47	7.1	5.6	36	●	
1534SU03-0155S		1.55	4	47	7.3	5.8	35.8	○	
1534SU03-0160S		1.6	4	47	7.5	6	35.7	●	
1534SU03-0165S		1.65	4	47	7.8	6.2	35.5	○	
1534SU03-0170S		1.7	4	47	8	6.4	35.4	●	
1534SU03-0175S		1.75	4	47	8.2	6.6	35.2	○	
1534SU03-0180S		1.8	4	47	8.5	6.8	35	●	
1534SU03-0185S		1.85	4	47	8.7	6.9	34.9	○	
1534SU03-0190S		1.9	4	47	8.9	7.1	34.8	●	
1534SU03-0195S		1.95	4	47	9.2	7.3	34.5	○	
1534SU03-0200		2	6	62	20	14	36	●	
1534SU03-0210		2.1	6	62	20	14	36	●	
1534SU03-0220		2.2	6	62	20	14	36	●	
1534SU03-0230		2.33	3	59	13.8	14	36	●	
1534SU03-0240		2.4	6	62	20	14	36	●	
1534SU03-0250		2.5	6	62	20	14	36	●	
1534SU03-0260		2.6	6	62	20	14	36	●	
1534SU03-0270		2.7	6	62	20	14	36	●	
1534SU03-0280		2.8	6	62	20	14	36	●	

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

Machining instructions > C201

Cutting data > C144

Nonstandard order > C150

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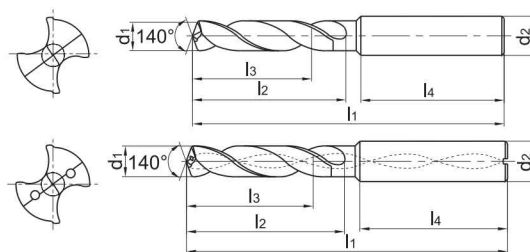
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade	
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303	
1534SU03-0290		2.9	6	62	20	14	36	●	
1534SU03-0300		3	6	62	20	14	36	●	
1534SU03C-0300	*	3	6	62	20	14	36	●	
1534SU03-0310		3.1	6	62	20	14	36	●	
1534SU03C-0310	*	3.1	6	62	20	14	36	●	
1534SU03-0320		3.2	6	62	20	14	36	●	
1534SU03C-0320	*	3.2	6	62	20	14	36	●	
1534SU03-0325		3.25	6	62	20	14	36	●	
1534SU03C-0325	*	3.25	6	62	20	14	36	●	
1534SU03-0330		3.3	6	62	20	14	36	●	
1534SU03C-0330	*	3.3	6	62	20	14	36	●	
1534SU03-0340		3.4	6	62	20	14	36	●	
1534SU03C-0340	*	3.4	6	62	20	14	36	●	
1534SU03-0350		3.5	6	62	20	14	36	●	
1534SU03C-0350	*	3.5	6	62	20	14	36	●	
1534SU03-0360		3.6	6	62	20	14	36	●	
1534SU03C-0360	*	3.6	6	62	20	14	36	●	
1534SU03-0370		3.7	6	62	20	14	36	●	
1534SU03C-0370	*	3.7	6	62	20	14	36	●	
1534SU03-0380		3.8	6	66	24	17	36	●	
1534SU03C-0380	*	3.8	6	66	24	17	36	●	
1534SU03-0390		3.9	6	66	24	17	36	●	
1534SU03C-0390	*	3.9	6	66	24	17	36	●	
1534SU03-0400		4	6	66	24	17	36	●	
1534SU03C-0400	*	4	6	66	24	17	36	●	
1534SU03-0410		4.1	6	66	24	17	36	●	
1534SU03C-0410	*	4.1	6	66	24	17	36	●	
1534SU03-0420		4.2	6	66	24	17	36	●	
1534SU03C-0420	*	4.2	6	66	24	17	36	●	
1534SU03-0430		4.3	6	66	24	17	36	●	
1534SU03C-0430	*	4.3	6	66	24	17	36	●	

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Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

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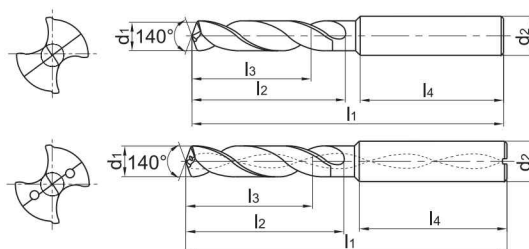
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade	
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303	
1534SU03-0440		4.4	6	66	24	17	36	●	
1534SU03C-0440	*	4.4	6	66	24	17	36	●	
1534SU03-0450		4.5	6	66	24	17	36	●	
1534SU03C-0450	*	4.5	6	66	24	17	36	●	
1534SU03-0460		4.6	6	66	24	17	36	●	
1534SU03C-0460	*	4.6	6	66	24	17	36	●	
1534SU03-0465		4.65	6	66	24	17	36	●	
1534SU03C-0465	*	4.65	6	66	24	17	36	●	
1534SU03-0470		4.7	6	66	24	17	36	●	
1534SU03C-0470	*	4.7	6	66	24	17	36	●	
1534SU03-0480		4.8	6	66	28	20	36	●	
1534SU03C-0480	*	4.8	6	66	28	20	36	●	
1534SU03-0490		4.9	6	66	28	20	36	●	
1534SU03C-0490	*	4.9	6	66	28	20	36	●	
1534SU03-0500		5	6	66	28	20	36	●	
1534SU03C-0500	*	5	6	66	28	20	36	●	
1534SU03-0510		5.1	6	66	28	20	36	●	
1534SU03C-0510	*	5.1	6	66	28	20	36	●	
1534SU03-0520		5.2	6	66	28	20	36	●	
1534SU03C-0520	*	5.2	6	66	28	20	36	●	
1534SU03-0530		5.3	6	66	28	20	36	●	
1534SU03C-0530	*	5.3	6	66	28	20	36	●	
1534SU03-0540		5.4	6	66	28	20	36	●	
1534SU03C-0540	*	5.4	6	66	28	20	36	●	
1534SU03-0550		5.5	6	66	28	20	36	●	
1534SU03C-0550	*	5.5	6	66	28	20	36	●	
1534SU03-0555		5.55	6	66	28	20	36	●	
1534SU03C-0555	*	5.55	6	66	28	20	36	●	
1534SU03-0560		5.6	6	66	28	20	36	●	
1534SU03C-0560	*	5.6	6	66	28	20	36	●	
1534SU03-0570		5.7	6	66	28	20	36	●	

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* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

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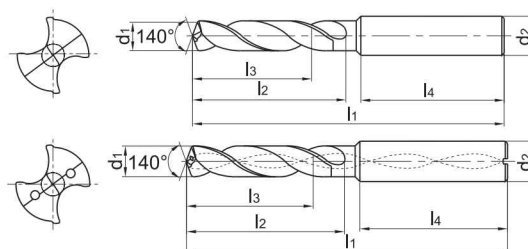
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	
1534SU03C-0570	*	5.7	6	66	28	20	36	●
1534SU03-0580		5.8	6	66	28	20	36	●
1534SU03C-0580	*	5.8	6	66	28	20	36	●
1534SU03-0590		5.9	6	66	28	20	36	●
1534SU03C-0590	*	5.9	6	66	28	20	36	●
1534SU03-0600		6	6	66	28	20	36	●
1534SU03C-0600	*	6	6	66	28	20	36	●
1534SU03-0610		6.1	8	79	34	24	36	●
1534SU03C-0610	*	6.1	8	79	34	24	36	●
1534SU03-0620		6.2	8	79	34	24	36	●
1534SU03C-0620	*	6.2	8	79	34	24	36	●
1534SU03-0630		6.3	8	79	34	24	36	●
1534SU03C-0630	*	6.3	8	79	34	24	36	●
1534SU03-0640		6.4	8	79	34	24	36	●
1534SU03C-0640	*	6.4	8	79	34	24	36	●
1534SU03-0650		6.5	8	79	34	24	36	●
1534SU03C-0650	*	6.5	8	79	34	24	36	●
1534SU03-0660		6.6	8	79	34	24	36	●
1534SU03C-0660	*	6.6	8	79	34	24	36	●
1534SU03-0670		6.7	8	79	34	24	36	●
1534SU03C-0670	*	6.7	8	79	34	24	36	●
1534SU03-0675		6.75	8	79	34	24	36	●
1534SU03C-0675	*	6.75	8	79	34	24	36	●
1534SU03-0680		6.8	8	79	34	24	36	●
1534SU03C-0680	*	6.8	8	79	34	24	36	●
1534SU03-0690		6.9	8	79	34	24	36	●
1534SU03C-0690	*	6.9	8	79	34	24	36	●
1534SU03-0700		7	8	79	34	24	36	●
1534SU03C-0700	*	7	8	79	34	24	36	●
1534SU03-0710		7.1	8	79	41	29	36	●
1534SU03C-0710	*	7.1	8	79	41	29	36	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

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1534SU03/1534SU03C



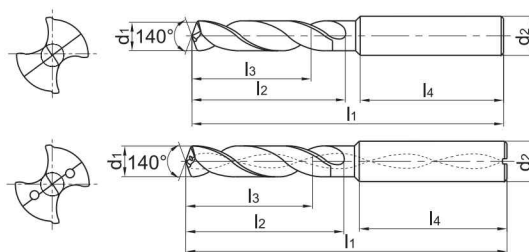
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	
1534SU03-0720		7.2	8	79	41	29	36	●
1534SU03C-0720	*	7.2	8	79	41	29	36	●
1534SU03-0730		7.3	8	79	41	29	36	●
1534SU03C-0730	*	7.3	8	79	41	29	36	●
1534SU03-0740		7.4	8	79	41	29	36	●
1534SU03C-0740	*	7.4	8	79	41	29	36	●
1534SU03-0745		7.45	8	79	41	29	36	○
1534SU03C-0745	*	7.45	8	79	41	29	36	○
1534SU03-0750		7.5	8	79	41	29	36	●
1534SU03C-0750	*	7.5	8	79	41	29	36	●
1534SU03-0760		7.6	8	79	41	29	36	●
1534SU03C-0760	*	7.6	8	79	41	29	36	●
1534SU03-0770		7.7	8	79	41	29	36	●
1534SU03C-0770	*	7.7	8	79	41	29	36	●
1534SU03-0780		7.8	8	79	41	29	36	●
1534SU03C-0780	*	7.8	8	79	41	29	36	●
1534SU03-0790		7.9	8	79	41	29	36	●
1534SU03C-0790	*	7.9	8	79	41	29	36	●
1534SU03-0800		8	8	79	41	29	36	●
1534SU03C-0800	*	8	8	79	41	29	36	●
1534SU03-0810		8.1	10	89	47	35	40	●
1534SU03C-0810	*	8.1	10	89	47	35	40	●
1534SU03-0820		8.2	10	89	47	35	40	●
1534SU03C-0820	*	8.2	10	89	47	35	40	●
1534SU03-0830		8.3	10	89	47	35	40	●
1534SU03C-0830	*	8.3	10	89	47	35	40	●
1534SU03-0840		8.4	10	89	47	35	40	●
1534SU03C-0840	*	8.4	10	89	47	35	40	●
1534SU03-0850		8.5	10	89	47	35	40	●
1534SU03C-0850	*	8.5	10	89	47	35	40	●
1534SU03-0860		8.6	10	89	47	35	40	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

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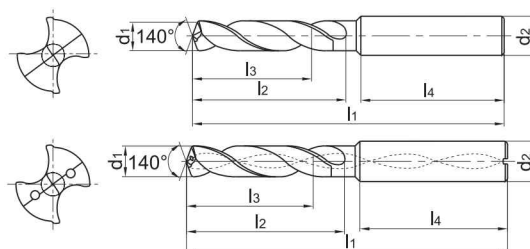
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1534SU03C-0860	*	8.6	10	89	47	35	40	●
1534SU03-0870		8.7	10	89	47	35	40	●
1534SU03C-0870	*	8.7	10	89	47	35	40	●
1534SU03-0880		8.8	10	89	47	35	40	●
1534SU03C-0880	*	8.8	10	89	47	35	40	●
1534SU03-0890		8.9	10	89	47	35	40	●
1534SU03C-0890	*	8.9	10	89	47	35	40	●
1534SU03-0900		9	10	89	47	35	40	●
1534SU03C-0900	*	9	10	89	47	35	40	●
1534SU03-0910		9.1	10	89	47	35	40	●
1534SU03C-0910	*	9.1	10	89	47	35	40	●
1534SU03-0920		9.2	10	89	47	35	40	●
1534SU03C-0920	*	9.2	10	89	47	35	40	●
1534SU03-0930		9.3	10	89	47	35	40	●
1534SU03C-0930	*	9.3	10	89	47	35	40	●
1534SU03-0935		9.35	10	89	47	35	40	○
1534SU03C-0935	*	9.35	10	89	47	35	40	○
1534SU03-0940		9.4	10	89	47	35	40	●
1534SU03C-0940	*	9.4	10	89	47	35	40	●
1534SU03-0945		9.45	10	89	47	35	40	○
1534SU03C-0945	*	9.45	10	89	47	35	40	○
1534SU03-0950		9.5	10	89	47	35	40	●
1534SU03C-0950	*	9.5	10	89	47	35	40	●
1534SU03-0960		9.6	10	89	47	35	40	●
1534SU03C-0960	*	9.6	10	89	47	35	40	●
1534SU03-0970		9.7	10	89	47	35	40	●
1534SU03C-0970	*	9.7	10	89	47	35	40	●
1534SU03-0980		9.8	10	89	47	35	40	●
1534SU03C-0980	*	9.8	10	89	47	35	40	●
1534SU03-0990		9.9	10	89	47	35	40	●
1534SU03C-0990	*	9.9	10	89	47	35	40	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

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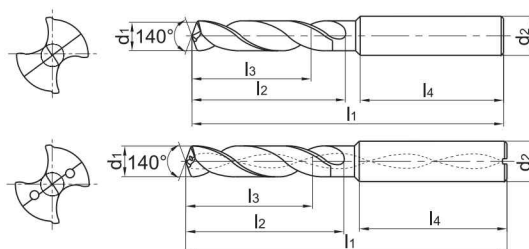
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	
1534SU03-1000		10	10	89	47	35	40	●
1534SU03C-1000	*	10	10	89	47	35	40	●
1534SU03-1010		10.1	12	102	55	40	45	●
1534SU03C-1010	*	10.1	12	102	55	40	45	●
1534SU03-1020		10.2	12	102	55	40	45	●
1534SU03C-1020	*	10.2	12	102	55	40	45	●
1534SU03-1025		10.25	12	102	55	40	45	●
1534SU03C-1025	*	10.25	12	102	55	40	45	●
1534SU03-1030		10.3	12	102	55	40	45	●
1534SU03C-1030	*	10.3	12	102	55	40	45	●
1534SU03-1040		10.4	12	102	55	40	45	●
1534SU03C-1040	*	10.4	12	102	55	40	45	●
1534SU03-1050		10.5	12	102	55	40	45	●
1534SU03C-1050	*	10.5	12	102	55	40	45	●
1534SU03-1060		10.6	12	102	55	40	45	●
1534SU03C-1060	*	10.6	12	102	55	40	45	●
1534SU03-1070		10.7	12	102	55	40	45	●
1534SU03C-1070	*	10.7	12	102	55	40	45	●
1534SU03-1080		10.8	12	102	55	40	45	●
1534SU03C-1080	*	10.8	12	102	55	40	45	●
1534SU03-1090		10.9	12	102	55	40	45	●
1534SU03C-1090	*	10.9	12	102	55	40	45	●
1534SU03-1100		11	12	102	55	40	45	●
1534SU03C-1100	*	11	12	102	55	40	45	●
1534SU03-1110		11.1	12	102	55	40	45	●
1534SU03C-1110	*	11.1	12	102	55	40	45	●
1534SU03-1120		11.2	12	102	55	40	45	●
1534SU03C-1120	*	11.2	12	102	55	40	45	●
1534SU03-1125		11.25	12	102	55	40	45	○
1534SU03C-1125	*	11.25	12	102	55	40	45	○
1534SU03-1130		11.3	12	102	55	40	45	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

Machining instructions > C201

Cutting data > C144

Nonstandard order > C150

SU(K) drill 3xD**General machining**

Add K (SUK) to the code for use on Cast Iron

1534SU03/1534SU03C

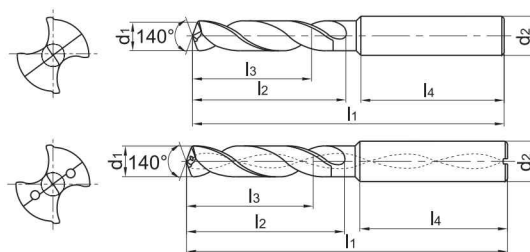
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1534SU03C-1130	*	11.3	12	102	55	40	45	●
1534SU03-1135		11.35	12	102	55	40	45	○
1534SU03C-1135	*	11.35	12	102	55	40	45	○
1534SU03-1140		11.4	12	102	55	40	45	●
1534SU03C-1140	*	11.4	12	102	55	40	45	●
1534SU03-1145		11.45	12	102	55	40	45	○
1534SU03C-1145	*	11.45	12	102	55	40	45	○
1534SU03-1150		11.5	12	102	55	40	45	●
1534SU03C-1150	*	11.5	12	102	55	40	45	●
1534SU03-1160		11.6	12	102	55	40	45	●
1534SU03C-1160	*	11.6	12	102	55	40	45	●
1534SU03-1170		11.7	12	102	55	40	45	●
1534SU03C-1170	*	11.7	12	102	55	40	45	●
1534SU03-1180		11.8	12	102	55	40	45	●
1534SU03C-1180	*	11.8	12	102	55	40	45	●
1534SU03-1190		11.9	12	102	55	40	45	●
1534SU03C-1190	*	11.9	12	102	55	40	45	●
1534SU03-1200		12	12	102	55	40	45	●
1534SU03C-1200	*	12	12	102	55	40	45	●
1534SU03-1210		12.1	14	107	60	43	45	●
1534SU03C-1210	*	12.1	14	107	60	43	45	●
1534SU03-1220		12.2	14	107	60	43	45	●
1534SU03C-1220	*	12.2	14	107	60	43	45	●
1534SU03-1225		12.25	14	107	60	43	45	●
1534SU03C-1225	*	12.25	14	107	60	43	45	●
1534SU03-1230		12.3	14	107	60	43	45	●
1534SU03C-1230	*	12.3	14	107	60	43	45	●
1534SU03-1250		12.5	14	107	60	43	45	●
1534SU03C-1250	*	12.5	14	107	60	43	45	●
1534SU03-1270		12.7	14	107	60	43	45	●
1534SU03C-1270	*	12.7	14	107	60	43	45	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

Machining instructions > C201

Cutting data > C144

Nonstandard order > C150



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SU(K) drill 3xD

General machining

Add K (SUK) to the code for use on Cast Iron

1534SU03/1534SU03C



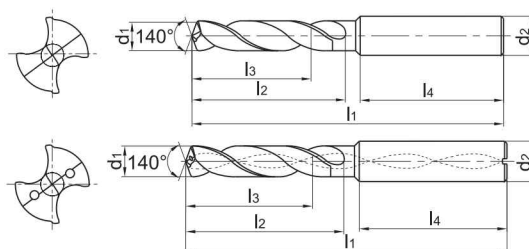
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade	
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303	
1534SU03-1275		12.75	14	107	60	43	45	●	
1534SU03C-1275	*	12.75	14	107	60	43	45	●	
1534SU03-1280		12.8	14	107	60	43	45	●	
1534SU03C-1280	*	12.8	14	107	60	43	45	●	
1534SU03-1300		13	14	107	60	43	45	●	
1534SU03C-1300	*	13	14	107	60	43	45	●	
1534SU03-1310		13.1	14	107	60	43	45	●	
1534SU03C-1310	*	13.1	14	107	60	43	45	●	
1534SU03-1335		13.35	14	107	60	43	45	●	
1534SU03-1350		13.5	14	107	60	43	45	●	
1534SU03C-1350	*	13.5	14	107	60	43	45	●	
1534SU03-1380		13.8	14	107	60	43	45	●	
1534SU03C-1380	*	13.8	14	107	60	43	45	●	
1534SU03-1400		14	14	107	60	43	45	●	
1534SU03C-1400	*	14	14	107	60	43	45	●	
1534SU03-1420		14.2	16	107	60	43	45	●	
1534SU03C-1420	*	14.2	16	107	60	43	45	●	
1534SU03-1425		14.25	16	115	65	45	48	●	
1534SU03C-1425	*	14.25	16	115	65	45	48	●	
1534SU03-1430		14.3	16	115	65	45	48	●	
1534SU03C-1430	*	14.3	16	115	65	45	48	●	
1534SU03-1450		14.5	16	115	65	45	48	●	
1534SU03C-1450	*	14.5	16	115	65	45	48	●	
1534SU03-1475		14.75	16	115	65	45	48	●	
1534SU03C-1475	*	14.75	16	115	65	45	48	●	
1534SU03-1480		14.8	16	115	65	45	48	●	
1534SU03C-1480	*	14.8	16	115	65	45	48	●	
1534SU03-1500		15	16	115	65	45	48	●	
1534SU03C-1500	*	15	16	115	65	45	48	●	
1534SU03-1510		15.1	16	115	65	45	48	●	
1534SU03C-1510	*	15.1	16	115	65	45	48	●	

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

Machining instructions > C201

Cutting data > C144

Nonstandard order > C150

SU(K) drill 3xD
General machining

Add K (SUK) to the code for use on Cast Iron

1534SU03/1534SU03C

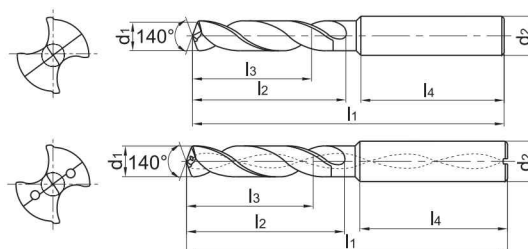

- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1534SU03-1530		15.3	16	115	65	45	48	●
1534SU03C-1535	*	15.35	16	115	65	45	48	○
1534SU03-1550		15.5	16	115	65	45	48	●
1534SU03C-1550	*	15.5	16	115	65	45	48	●
1534SU03-1580		15.8	16	115	65	45	48	●
1534SU03C-1580	*	15.8	16	115	65	45	48	●
1534SU03-1600		16	16	115	65	45	48	●
1534SU03C-1600	*	16	16	115	65	45	48	●
1534SU03-1610		16.1	18	123	73	51	48	●
1534SU03-1650		16.5	18	123	73	51	48	●
1534SU03C-1650	*	16.5	18	123	73	51	48	●
1534SU03-1675		16.75	18	123	73	51	48	●
1534SU03C-1675	*	16.75	18	123	73	51	48	●
1534SU03-1680		16.8	18	123	73	51	48	●
1534SU03C-1680	*	16.8	18	123	73	51	48	●
1534SU03-1700		17	18	123	73	51	48	●
1534SU03C-1700	*	17	18	123	73	51	48	●
1534SU03-1750		17.5	18	123	73	51	48	●
1534SU03C-1750	*	17.5	18	123	73	51	48	●
1534SU03-1780		17.8	18	123	73	51	48	●
1534SU03C-1780	*	17.8	18	123	73	51	48	●
1534SU03-1800		18	18	123	73	51	48	●
1534SU03C-1800	*	18	18	123	73	51	48	●
1534SU03-1850		18.5	20	131	79	55	50	●
1534SU03C-1850	*	18.5	20	131	79	55	50	●
1534SU03-1880		18.8	20	131	79	55	50	●
1534SU03C-1880	*	18.8	20	131	79	55	50	●
1534SU03-1900		19	20	131	79	55	50	●
1534SU03C-1900	*	19	20	131	79	55	50	●
1534SU03-1950		19.5	20	131	79	55	50	●
1534SU03C-1950	*	19.5	20	131	79	55	50	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable

✓ Suitable

System code > C44

Machining instructions > C201

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SU(K) drill 3xD

General machining

Add K (SUK) to the code for use on Cast Iron

1534SU03/1534SU03C



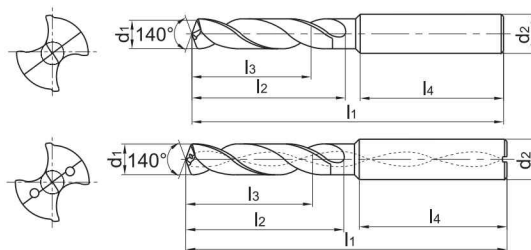
- Type of shank DIN 6535HA
- Coolant exit, axial concentric



External coolant



Internal coolant



Article	*	Dimensions [mm]						Grade
		d ₁ (m7)	d ₂ (h6)	l ₁	l ₂	l ₃	l ₄	KDG303
1534SU03-1980		19.8	20	131	79	55	50	●
1534SU03C-1980	*	19.8	20	131	79	55	50	●
1534SU03-2000		20	20	131	79	55	50	●
1534SU03C-2000	*	20	20	131	79	55	50	●

● Ex stock ○ On demand

All articles SUK on demand

* With internal cooling

Application field

Type	P	M	K	N	S	H
1534SU*	✓	✓	✓			
1534SUK*			✓			

✓ Very suitable
✓ Suitable