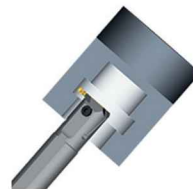
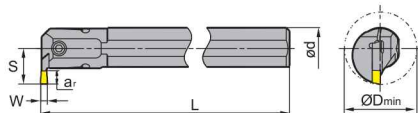


Parting & grooving tool holder (internal)

C***-Q*DR/L



Article	*	Stock		Dimensions [mm]						Inserts
		R	L	ØDmin	ød	L	S	W	ar _{max}	
C16M-QBDR/L04-20	● ○	○		20	16	150		2	4	Z*BD**
C20Q-QEDR/L05-27	● ●			27	20	180		2.5	5	Z*ED**
C25R-QEDR/L07-33	● ●			33	25	200		2.5	7	Z*ED**
C32S-QEDR/L09-42	● ●			42	32	250		2.5	9	Z*ED**
C20Q-QFDR/L05-27	● ●			27	20	0		3	5	Z*FD**
C25R-QFDR/L07-33	● ●			33	25	200		3	7	Z*FD**
C32S-QFDR/L09-42	● ●			42	32	250		3	9	Z*FD**
C25R-QGDR/L08-35	● ●			35	25	200		4	8	Z*GD**
C32S-QGDR/L11-44	● ●			44	32	250		4	11	Z*GD**
C40T-QGDR/L13-54	● ●			5	40	300		4	13	Z*GD**
C25R-QHDR/L08-35	● ●			35	25	200		5	8	Z*HD**
C32S-QHDR/L11-44	● ●			44	32	250		5	11	Z*HD**
C40T-QHDR/L13-54	● ●			54	40	300		5	13	Z*HD**
C25R-QKDR/L08-35	○ ●			35	25	200		6	8	Z*KD**
C32S-QKDR/L11-44	● ●			44	32	250		6	11	Z*KD**
C40T-QKDR/L13-54	● ●			54	40	300		6	13	Z*KD**

● Ex stock ○ On demand

* With internal cooling

Spare parts

	Insert	Z*BD**	Z*ED**	Z*ED**	Z*ED**	Z*FD**	Z*FD**	Z*FD**	Z*GD**	Z*GD**	Z*HD**	Z*HD**	Z*KD**	Z*KD**
		Ød	16	20	25	32-40	20	25	32-40	25	32-40	25	32-40	25
	Screw	GB70-85-M5x10 (4.0 Nm)	GB70-85-M4x12 (2.6 Nm)	GB70-85-M5x16 (4.0 Nm)	GB70-85-M6x20 (7.0 Nm)	GB70-85-M4x12 (2.6 Nm)	GB70-85-M5x16 (4.0 Nm)	GB70-85-M6x20 (7.0 Nm)	GB70-85-M5x16 (4.0 Nm)	GB70-85-M6x20 (7.0 Nm)	GB70-85-M5x16 (4.0 Nm)	GB70-85-M6x20 (7.0 Nm)	GB70-85-M5x16 (4.0 Nm)	GB70-85-M6x20 (7.0 Nm)
	Wrench	WH40L	WH30L	WH40L	WH50L	WH30L	WH40L	WH50L	WH40L	WH50L	WH40L	WH50L	WH40L	WH50L

System code > A422

Grade selection > A394

Technical info > A501

Cutting data > A456