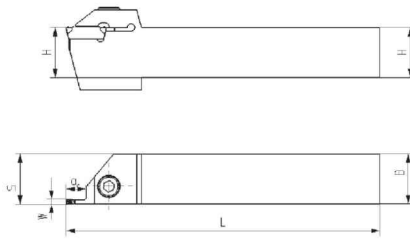
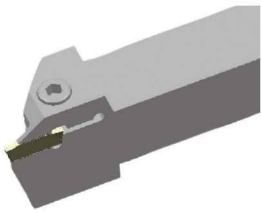


**Parting & grooving tool holder (external)**

QE\*\*R/L





Article	*	Stock		Dimensions [mm]					Inserts
		R	L	HxB	L	S	W	a <sub>rmax</sub>	
QEED1616R/L10	●	●	16x16	125	15	2.5	10	Z*ED**	
QEED1616R/L17	●	●	16x16	125	15	2.5	17	Z*ED**	
QEED2020R/L17	●	●	20x20	125	19	2.5	17	Z*ED**	
QEED2020R/L10	●	●	20x20	150	10	2.5	10	Z*ED**	
QEED2525R/L10	●	●	25x25	150	19	2.5	10	Z*ED**	
QEED2525R/L17	●	●	25x25	150	19	2.5	17	Z*ED**	
Qefd1616R/L10	●	●	16x16	125	14.8	3	10	Z*FD**	
Qefd1616R/L17	●	●	16x16	125	14.8	3	17	Z*FD**	
Qefd2020R/L10	●	●	20x20	125	18.8	3	10	Z*FD**	
Qefd2020R/L17	●	●	20x20	125	18.8	3	17	Z*FD**	
Qefd2525R/L10	●	●	25x25	150	23.8	3	10	Z*FD**	
Qefd2525R/L17	●	●	25x25	150	23.8	3	17	Z*FD**	
QEGD2020R/L13	●	●	20x20	140	18.5	4	13	Z*GD**	
QEGD2020R/L22	●	●	20x20	140	18.5	4	22	Z*GD**	
QEGD2525R/L13	●	●	25x25	150	23.5	4	13	Z*GD**	
QEGD2525R/L22	●	●	25x25	150	23.5	4	22	Z*GD**	
QEGD3232R/L13	●	●	32x32	170	30.5	4	13	Z*GD**	
QEGD3232R/L22	●	●	32x32	170	30.5	4	22	Z*GD**	
QEHD2525R/L13	●	●	25x25	150	23	5	13	Z*HD**	
QEHD2525R/L22	●	●	25x25	150	23	5	22	Z*HD**	
QEHD3232R/L13	●	●	32x32	170	30	5	13	Z*HD**	
QEHD3232R/L22	●	●	32x32	170	30	5	22	Z*HD**	
QEKD2525R/L13	●	●	25x25	150	22.6	6	13	Z*KD**	
QEKD2525R/L22	●	●	25x25	150	22.6	6	22	Z*KD**	
QEKD3232R/L13	●	●	32x32	170	29.6	6	13	Z*KD**	
QEKD3232R/L22	●	●	32x32	170	29.6	6	22	Z*KD**	

● Ex stock ○ On demand









\* With internal cooling

## Parting & grooving tool holder (external)

Spare parts

	Insert	Z*BD**	Z*ED**	Z*ED**	Z*FD**	Z*FD**	Z*GD**	Z*HD**	Z*KD**
	H	16-20	16	20-32	16	20-32	20-32	20-32	20-32
	Screw	GB70-85-M5×16 (4.0 Nm)	GB70-85-M5×20 (4.0 Nm)	GB70-85-M6×20 (7.0 Nm)	GB70-85-M5×20 (4.0 Nm)	GB70-85-M6×20 (7.0 Nm)	GB70-85-M6×20 (7.0 Nm)	GB70-85-M6×20 (7.0 Nm)	GB70-85-M6×20 (7.0 Nm)
	Wrench	WH40L	WH40L	WH50L	WH40L	WH50L	WH50L	WH50L	WH50L

Insert

						
A399	A400	A401	A404	A407	A410	A411
						
A414						

System code > A422

Grade selection > A394

Technical info > A501

Cutting data > A456